MADA
GYPSUM

MADA
CORNER BEAD (INTERNAL)

Technical Data Sheet
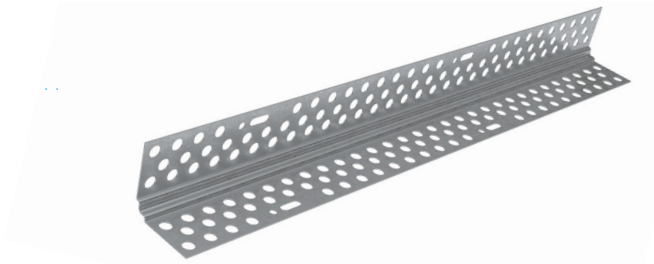
Product Description

Mada Corner Beads (Internal) are ideal for a quick and easy finishing for internal corners, and are available in a variety of standard and customized sizes.

Field of Application

Applicable in all Drywall Systems, for establishing of exact and vertically oriented edges. Can be fixed to the sheet of plasterboard with an adhesive or staples, with the finishing coats bonding into the plasterboard and feathering up to the bead nib.

Manufacturing Standards

In compliance with ASTM C1047.

Product Characteristics

Parameters	Details
Material	Galvanized Steel
Coating	Z120
Yield Strength	240MPa - 310MPa
Tensile Strength	340MPa - 420MPa
Thickness	0.40mm and 0.50mm
Length	3000mm
Type	Perforated 900 and Perforated 1350
Standard Size (mm)	25x25 and 30x30

Handling and Storage

- Products are supplied in pack and sub–pack quantities and should be handled in accordance with the recommendations contained in Health and Safety at Work Principles and Practice..
- Metal products should be stored in an environmentally–friendly area away from airborne contaminants such as acid and salt sprays.
- People with sensitive skin conditions should seek medical advice before prolonged handling of metal products; hands should be washed before eating and for personal hygiene.
- Non–fogging goggles should be worn when cutting metal sections.

Installation Guidelines

- Hold bead firmly against corner and nail bead through small holes every on each flange.
- Make sure that staples penetrate the plasterboard.
- The height of staples should not be more than the thickness of plasterboard.
- They can also be fixed with Adhesive or screwed to pass thru the framing at 300mm centers.
- Drive all nails below nose of corner bead and tightly into flange.
- Joint compound should be covered smoothly and evenly.
- The products should not be used for purposes other than those shown on the Mada Technical Proposal.